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D5393-041

Job Sheet 196421



Part No: D5393-041

Job Qty: 2 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/12/19

Job Tracking No:

Due Date: 7/12/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEETS 1,2 IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.27 AS PER
DWG REV.B2 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	7/12/19		0.00	1.40	Small Fab - 1		DAS 71 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7	19-6-25	
110	QC 5	2 pcs	7/12/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
120	Packaging 3-1 - Stock - B4B	2 pcs	7/12/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 74 9-89 JUN 27 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B	ST 370	
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S193637



Part: D5393-041

Job No: 196421

Serial No/Batch: S193637

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/25/19

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	2 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	JUL 05 2019
				QC 21 - SA - 53	

Part Op **100** - Small Fab - Assemble strut, nut and clevis as per dwg (HAND TIGHTEN NUT) use anti-seize on thread. A/R ANTI-Descriptions: SEIZE BATCH: 4128973

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container	
AN3C3A	Bolt	4 Ea (2 ea)	100-Small Fab - 1	- S152637	st350
AN665-34R	Clevis	4 Ea (2 ea)	100-Small Fab - 1	- S167337	st330
D2690-6	Lanyard	4 pcs (2 ea)	100-Small Fab - 1	- S178507	st009
D5393-043	Strut Weldment	2 pcs (1 ea)	100-Small Fab - 1	- S193115	GA114
MS17984-C405	Pin, Quick Release	4 Ea (2 ea)	100-Small Fab - 1	- S173043	st315
MS21043-3	Nut	4 Ea (2 ea)	100-Small Fab - 1	- S148448	st302
MS21919WCF8	Clamp	4 Ea (2 ea)	100-Small Fab - 1	- S135801	st291
NAS1149C0332R	Washer (AN960C10L)	8 Ea (4 ea)	100-Small Fab - 1	- S137603	st266
NAS509-4C	Nut	4 Ea (2 ea)	100-Small Fab - 1	- S149197	st551

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C3A	4	340	0
	AN665-34R	4	34	0
	D2690-6	4	110	0
	D5393-043	2	2	0
	MS17984-C405	4	9	0
	MS21043-3	4	1,076	0
	MS21919WCF8	4	6	0
	NAS1149C0332R	8	5,234	0
	NAS509-4C	4	17	0
Part Specifications				
Specifications could not be found.				

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